Safety Data Sheet

Issue Date: 11-5-2026 **Revision Date:** 11-5-2026 **Version 2**

1. IDENTIFICATION

Product identifier

Product Name Polyguard 650 LT liquid adhesive

Other means of identification

SDS #

UN/ID No UN1139

Recommended use of the chemical and restrictions on use

Recommended Use Adhesive used to promote adhesion of Polyguard Products' membranes.

Details of the supplier of the safety data sheet

Supplier Address

Polyguard Products INC.
3801 South Interstate 45
P.O. Box 755
Ennis, TX 75119

Emergency telephone number

Company Phone Number 214-515-5000

Emergency Telephone CHEMTREC 1-800-424-9300 (North America)
1-703-527-3887 (International)

2. HAZARDS IDENTIFICATION

Appearance Red liquid **Physical state** Liquid **Odor** Hydrocarbon

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Reproductive toxicity	Category 2
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 2
Aspiration toxicity	Category 1
Flammable liquids	Category 2

Signal Word

Danger

Hazard statements

Causes skin irritation.
Causes serious eye irritation.
Suspected of damaging fertility or the unborn child.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure.
May be fatal if swallowed and enters airways
Highly flammable liquid and vapor



Precautionary Statements - Prevention
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Use personal protective equipment as required.
Wash face, hands, and any exposed skin thoroughly after handling.
Use only outdoors or in a well-ventilated area.
Do not breathe dust/fume/gas/mist/vapors/spray.
Keep away from heat/sparks/open flames/hot surfaces. — No smoking
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Use explosion-proof equipment.
Keep cool

Precautionary Statements - Response
If exposed or concerned: Get medical advice/attention
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
If skin irritation occurs: Get medical advice/attention.
Wash contaminated clothing before reuse
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
Do NOT induce vomiting
IN CASE OF FIRE: Use CO_2, dry chemical, or foam for extinguishment.

Precautionary Statements - Storage
Store locked up
Store in a well-ventilated place. Keep container tightly closed

Precautionary Statements - Disposal
Dispose of contents/container to an approved waste disposal plant

Other hazards
Toxic to aquatic life with long lasting effects

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	CAS No	Weight-%
Toluene	108-88-3	30-35
Hexane	110-54-3	30-35

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General Advice Provide this SDS to medical personnel for treatment.

Eye Contact Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Skin Contact Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation occurs: Get medical advice/attention.

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, give artificial respiration. Seek medical attention if irritation develops or persists.

Ingestion Immediately call a poison center or doctor/physician. Do NOT induce vomiting. If vomiting occurs, keep head low so that stomach content does not get into the lungs. Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed

Symptoms Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure. May be fatal if swallowed and enters airways.

Indication of any immediate medical attention and special treatment needed.

Notes to Physician Treat symptomatically

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Dry chemical. Carbon dioxide (CO2). Water spray (fog). Foam. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media Do not use water in a jet.

Specific Hazards Arising from the Chemical
Highly flammable liquid and vapor. Vapor may cause flash fire. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous combustion products Carbon dioxide (CO2). Carbon monoxide.

Explosion Data
Sensitivity to Static Discharge Take precautionary measures against static discharge.

Protective equipment and precautions for firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures

Personal Precautions Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid contact with skin, eyes, or clothing. Ensure adequate ventilation, especially in confined areas. Remove all sources of ignition. Keep people away from and upwind of spill/leak.

For Emergency Responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent from entering into soil, ditches, sewers, waterways, and/or groundwater. See Section 12, Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Large spill: Stop leak if without risk. Prevent entry into sewers, water courses, basements, or confined areas. Wash spillages into an effluent treatment plant of proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g., sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Use spark-proof tools and explosion-proof equipment. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Handle in accordance with good industrial hygiene and safety practice. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands, and any exposed skin thoroughly after handling. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharges. Use explosion proof equipment. Keep cool.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool, and well-ventilated place. Store locked up.

Incompatible Materials Oxidizing materials. Acids. Alkalis.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

Chemical name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Toluene 108-88-3	toxicant - potential to cause hearing disorders TWA: 20 ppm	TWA: 200 ppm (vacated) TWA: 100 ppm (vacated) TWA: 375 mg/m^3 (vacated) STEL: 150 ppm (vacated) STEL: 560 mg/m^3 Ceiling: 300 ppm	IDLH: 500 ppm TWA: 100 ppm TWA: 375 mg/m^3 STEL: 150 ppm STEL: 560 mg/m^3
Hexane 110-54-3	TWA: 50 ppm	TWA: 500 ppm TWA: 1800 mg/m^3 (vacated) TWA: 50 ppm (vacated) TWA: 180 mg/m^3	IDLH: 1100 ppm TWA: 50 ppm TWA: 180 mg/m^3

Appropriate engineering controls

Engineering Controls Apply technical measures to comply with the occupational exposure limits.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Wear safety glasses with side shields (or goggles). Refer to 29 CFR 1910.133 for eye and face protection regulations.
Skin and Body Protection	Wear protective gloves and protective clothing. Flame retardant antistatic protective clothing. Refer to 29 CFR 1910.138 for appropriate skin and body protection.
Respiratory Protection	Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Refer to 29 CFR 1910.134 for respiratory protection requirements.
General Hygiene Considerations	Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid		
Appearance	Red liquid	**Odor**	Hydrocarbon
Color	Red	**Odor Threshold**	Not determined

Property	**Values**	**Remarks • Method**
pH	No data available	
Melting point / freezing point	No data available	
Initial boiling point and boiling range	67 °C / 152.6 °F	
Flash point	-19.4 °C / -2.9 °F	(Tagliabue)
Evaporation Rate	4.5 (ether (anhydrous) = 1)	
Flammability (Solid, Gas)	Liquid-Not applicable	
Flammability Limit in Air		
Upper flammability or explosive limits	7.5%	
Lower flammability or explosive limits	1.2%	
Decomposition Temperature	No data available	
Vapor Pressure	20.3 kPa (152 mm Hg) [room temperature]	
Vapor Density	3.5	(Air=1)
Relative Density	0.9	
Water Solubility	Partially soluble	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Autoignition temperature	No data available	
Kinematic viscosity	51-56 KU	

Other information

VOC Content	527 g/l

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions
None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid
Avoid all possible sources of ignition, spark, or flame. Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials
Oxidizing materials. Acids. Alkalis.

Hazardous decomposition products
None known based on information supplied.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact Avoid contact with eyes.

Skin Contact Avoid contact with skin.

Inhalation May be harmful if inhaled.

Ingestion Do not ingest.

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Toluene 108-88-3	= 2600 mg/kg (Rat)	= 12000 mg/kg (Rabbit)	= 12.5 mg/L (Rat) 4 h
Hexane 110-54-3	= 25 g/kg (Rat)	= 3000 mg/kg (Rabbit)	= 48000 ppm (Rat) 4 h

Symptoms related to the physical, chemical, and toxicological characteristics

Symptoms Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Carcinogenicity Group 3 IARC components are "not classifiable as human carcinogens".

Chemical name	ACGIH	IARC	NTP	OSHA
Toluene 108-88-3		Group 3		

Legend
IARC (International Agency for Research on Cancer)
Group 3 - Not Classifiable as to Carcinogenicity in Humans

Reproductive toxicity Suspected of damaging fertility or the unborn child.

STOT - single exposure May cause drowsiness or dizziness.

STOT - repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard May be fatal if swallowed and enters airways.

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Oral LD50 6,174.90 mg/kg
Dermal LD50 6,530.20 mg/kg
ATEmix (inhalation-vapor) 287.00 mg/l

12. ECOLOGICAL INFORMATION

Ecotoxicity
Toxic to aquatic life with long lasting effects.

Component Information

Chemical name	Algae/aquatic plants	Fish	Crustacea
Toluene 108-88-3	EC50: >433mg/L (96h, Pseudokirchneriella subcapitata) EC50: =12.5mg/L (72h, Pseudokirchneriella subcapitata)	LC50: 15.22 - 19.05mg/L (96h, Pimephales promelas) LC50: =12.6mg/L (96h, Pimephales promelas) LC50: 5.89 - 7.81mg/L (96h, Oncorhynchus mykiss) LC50: 14.1 - 17.16mg/L (96h, Oncorhynchus mykiss) LC50: =5.8mg/L (96h, Oncorhynchus mykiss) LC50: 11.0 - 15.0mg/L (96h, Lepomis macrochirus) LC50: =54mg/L (96h, Oryzias latipes) LC50: =28.2mg/L (96h, Poecilia reticulata) LC50: 50.87 - 70.34mg/L (96h, Poecilia reticulata)	EC50: 5.46 - 9.83mg/L (48h, Daphnia magna) EC50: =11.5mg/L (48h, Daphnia magna)
Hexane 110-54-3		LC50: 2.1 - 2.98mg/L (96h, Pimephales promelas)	

Persistence/Degradability
Not determined.

Bioaccumulation
There is no data for this product.

Mobility

Chemical name	Partition coefficient
Toluene 108-88-3	2.73
Hexane 110-54-3	4

Other adverse effects
Not determined

13. DISPOSAL CONSIDERATIONS

Waste Treatment Methods

Disposal of Wastes Disposal should be in accordance with applicable regional, national, and local laws and regulations.

Contaminated Packaging Disposal should be in accordance with applicable regional, national, and local laws and regulations.

California Hazardous Waste Status

Chemical name	California Hazardous Waste Status
Toluene 108-88-3	Toxic Ignitable
Hexane 110-54-3	Toxic Ignitable

14. TRANSPORT INFORMATION

Note Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances.

DOT

UN/ID No UN1139
Proper Shipping Name Coating solution
Transport hazard class(es) 3
Packing Group II
Reportable Quantity (RQ) 2999.4 lbs / 1361.7 kg [399.7 gal / 1513 L]
Marine Pollutant Yes.

IATA

UN number or ID number UN1139
Proper Shipping Name Coating solution
Transport hazard class(es) 3
Packing group II

IMDG

UN number or ID number UN1139
Proper Shipping Name Coating solution
Transport hazard class(es) 3
Packing Group II
Marine Pollutant Yes

15. REGULATORY INFORMATION

International Inventories

Chemical name	TSCA	TSCA Inventory Status	DSL/NDSL	EINECS/ELINCS	ENCS	IECSC	KECL	PICCS	AIIC
Toluene	X	ACTIVE	X	X	X	X	X	X	X
Hexane	X	ACTIVE	X	X	X	X	X	X	X
Polystyrene-block-polyisoprene-block-polystyrene	X	ACTIVE	X		X	X	X	X	X
1,3-butadiene-styrene block polymer	X	ACTIVE	X		X	X	X	X	X

Legend:

TSCA *- United States Toxic Substances Control Act Section 8(b) Inventory*

DSL/NDSL *- Canadian Domestic Substances List/Non-Domestic Substances List*

EINECS/ELINCS *- European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances*

ENCS *- Japan Existing and New Chemical Substances*

IECSC *- China Inventory of Existing Chemical Substances*

KECL *- Korean Existing and Evaluated Chemical Substances*

PICCS *- Philippines Inventory of Chemicals and Chemical Substances*

AICS *- Australian Inventory of Chemical Substances*

US Federal Regulations

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Toluene 108-88-3	1000 lb		RQ 1000 lb final RQ RQ 454 kg final RQ
Hexane 110-54-3	5000 lb		RQ 5000 lb final RQ RQ 2270 kg final RQ

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical name	CAS No	Weight-%	SARA 313 - Threshold Values %
Toluene - 108-88-3	108-88-3	30-35	1.0
Hexane - 110-54-3	110-54-3	30-35	1.0

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR122.21and 40 CFR 122.42)

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Toluene	1000 lb	X	X	X

US State Regulations

California Proposition 65

This product contains the following Proposition 65 chemicals.

Chemical name	California Proposition 65
Toluene - 108-88-3	Developmental
Hexane - 110-54-3	Male Reproductive

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Toluene 108-88-3	X	X	X
Hexane 110-54-3	X	X	X

16. OTHER INFORMATION

NFPA	**Health hazards**	**Flammability**	**Instability**	**Special hazards**
	-	-	-	-
HMIS	**Health hazards**	**Flammability**	**Physical hazards**	**Personal Protection**
	-	-	-	Not determined

Issue Date: 11/5/26
Prior revision Date: 2/10/23
Revision Note: Update Physical & chemical properties to ensure compliance with new SDS regulations.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information, and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal, and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet